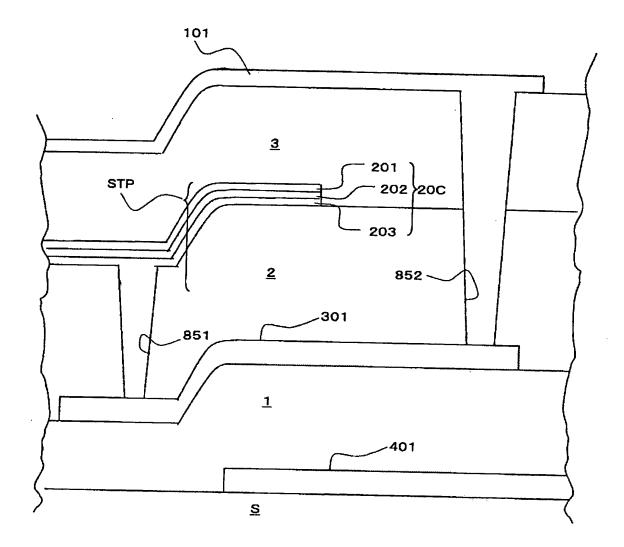
FIG. 1



.

F I G. 2

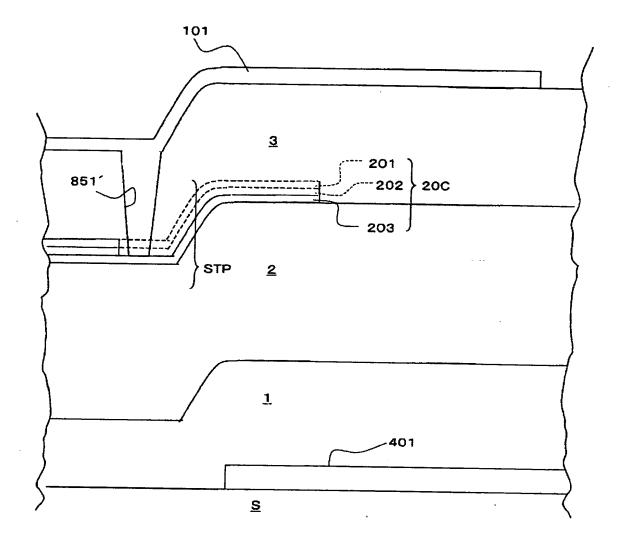
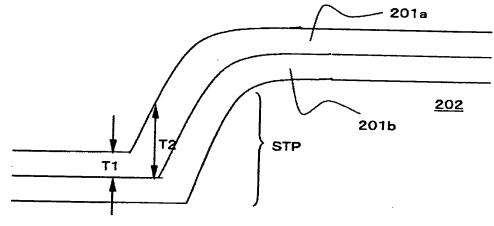
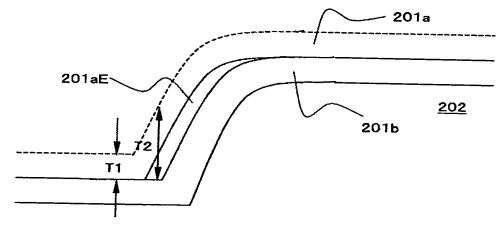


FIG. 3





PROCESS (2)



PROCESS (3)

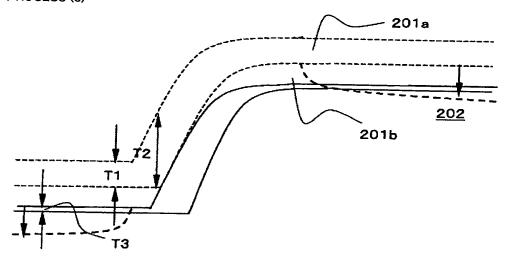
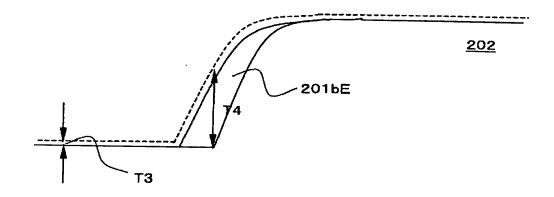
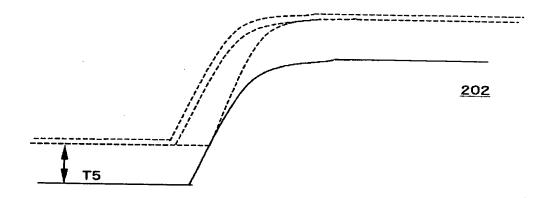


FIG. 4

PROCESS (4)



PROCESS (5)



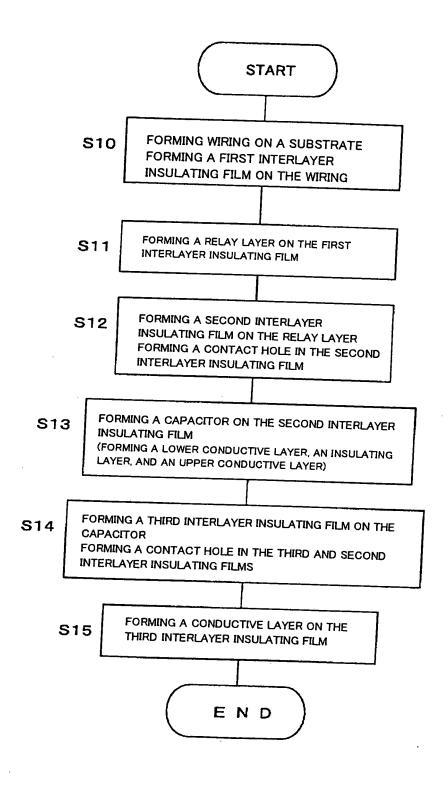


FIG. 6

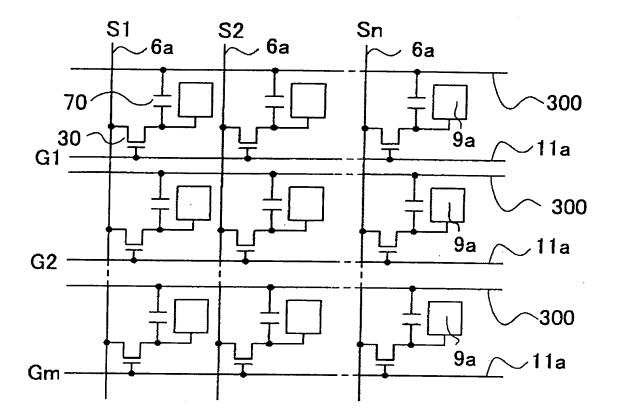


FIG. 7

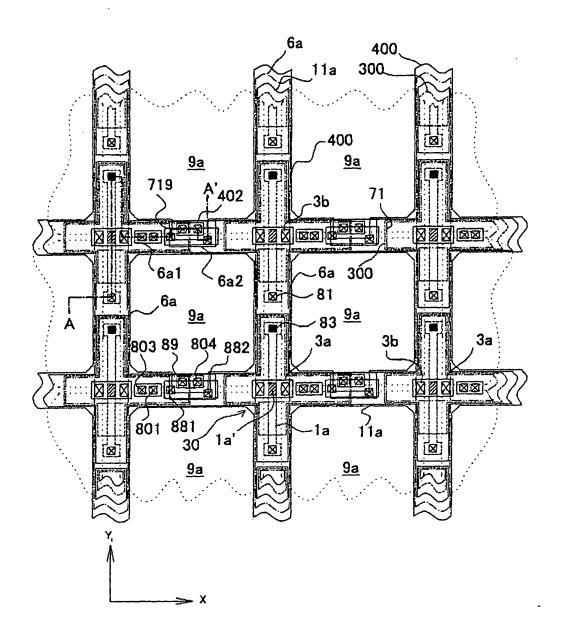


FIG. 8

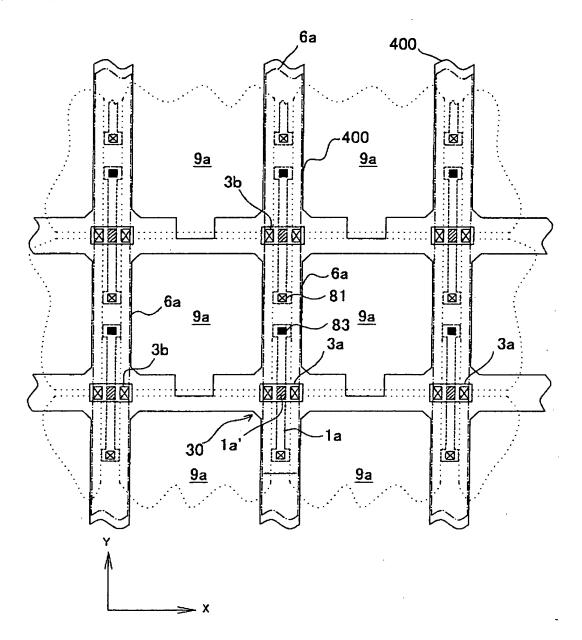


FIG. 9

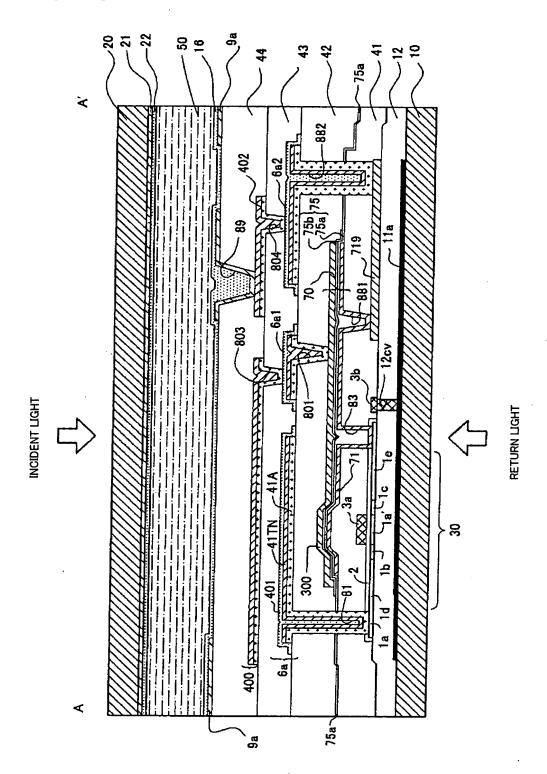


FIG. 10

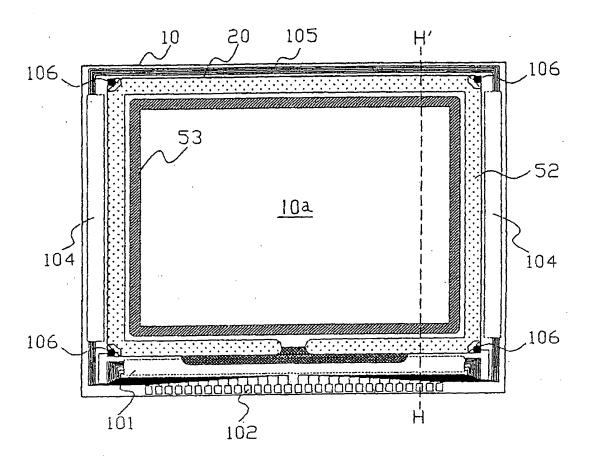


FIG. 11

